



Dart Aerospace Ltd.  
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Tel (613) 632-5200

**D3560-042**  
**Job Sheet 168769**



Part No: D3560-042

Job Qty: 2 ea

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP rev B ECN 987 07.10.09 EC verified by: DD IPP Rev:C  
ECN1048 07-12-18 DD verified by: EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off              |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                       |
| 90    | Start up Operation | 2 Ea  |            | 12/7/17  | 0.00      | 0.00    | Start Up Large Fab-2  |           | <i>D.M. 12-DEC-17</i> |
| 140   | Large Fab          | 2 pcs |            | 12/7/17  | 0.00      | 1.54    | Large Fab 2           |           | <i>CPC</i>            |
| 150   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC5                   |           | <i>PD 17-12-14</i>    |
| 160   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC9                   |           | <i>PD 17-12-14</i>    |
| 170   | HandFinish         | 2 pcs |            | 12/7/17  | 0.00      | 0.29    | HandFinish1           |           | <i>BEB 17/12/15</i>   |
| 180   | QC                 | 2 pcs |            | 12/7/17  | 0.00      | 0.00    | QC7                   |           | <i>CPC</i>            |
| 190   | Small Fab          | 2 pcs |            | 12/8/17  | 0.00      | 0.06    | Small Fab             |           | <i>CPC</i>            |
| 200   | QC                 | 2 pcs |            | 12/8/17  | 0.00      | 0.00    | QC5                   |           | <i>38</i>             |
| 210   | Packaging          | 2 pcs |            | 12/8/17  | 0.00      | 0.00    | Packaging3            |           | <i>38</i>             |
| 220   | QC21-SA            | 2 Ea  |            | 12/8/17  | 0.00      | 0.00    | QC21                  |           | <i>38</i>             |

Part Op 140 - 1-Weld assembly as per dwg D3560 10- from half way point weld the rest of the first side (ease off pedal near end)  
Descriptions: 11- same for remaining side (ease off pedal near end)  
190 - 1-Press bushing in D3560 arm per dwg D3562  
210 - \*\*\* STOCK IN STEP CELL\*\*\*

### Job Allocations

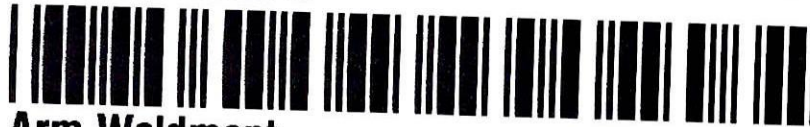
| Operation             | Component Part                                | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------------------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | <i>3164465</i> → 1 D3560-2 <i>B149436</i> → 1 | 2        | 7         | 0         | 0       |
|                       | <i>F156261</i> → 1 D3592-1 <i>F149400</i> → 1 | 2        | 0         | 0         | 0       |
| 190-Small Fab         | D2808 <i>F164464</i>                          | 2        | 41        | 0         | 0       |

### Part Specifications

Specifications could not be found.



**S021825**



**Arm Weldment**

**Dart Aerospace Ltd.**

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**PART NO:**

**D3560-042**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation**

**Mfg Date: 12/14/17**

**Job No: 168769**